

Toolcraft has over 46,000 square feet of engineering and manufacturing space spread over 2 plants. Employs Engineers, CNC Programmers, Machinists and Operators to accommodate customer's projects and needs.

CNC VERTICAL & HORIZONTAL TURNING

Qty	MACHINE	MAX Dia.	CHUCK Dia.	Z TRAVEL	TABLE LOAD
2	Toshiba TUE-150 Vertical Turning Center - live tooling	78.00"	57.00"	61.00"	17,600 lbs
1	Toshiba TUE-200 Vertical Turning Center - live tooling	92.00"	78.75"	61.00"	33,070 lbs
1	Doosan 1214M Vertical Turning Center - live tooling	52.00"	40.00"	31.00"	7,000 lbs
1	Mori Seiki SL603 Horizontal Turning Center	39.00"	24.00"	39.00"	4,500 lbs
1	Mori Seiki SL603 Horizontal Turning Center	39.00"	24.00"	39.00"	4,500 lbs
1	Mori Seiki SL600 Horizontal Turning Center	39.00"	24.00"	39.00"	4,500 lbs
1	Mori Seiki NLX 6000 Horizontal Turning Center	30.00"	24.00"	78.00"	4,500 lbs
1	Mori Seiki NLX-4000 Horizontal Mill - Turn	17.00"	15.00"	29.30"	4,500 lbs
1	Mori Seiki SL-250B/1000 Horizontal Turning Center	13.00"	10.00"	35.00"	1,423 lbs

CNC VERTICAL MILLING

Qty	MACHINE AND SPINDLE	X TRAVEL	Y TRAVEL	Z TRAVEL	TABLE LOAD
1	OKK MCV-1260: Spindle Speed = 8000rpm	84.25"	49.50"	35.25"	17,640 lbs
1	Kitamura Bridgecenter 12G: Spindle Speed 12000 rpm	120.00"	63.50"	31.50"	13,300 lbs
1	OKK MCV-860: Spindle Speed = 6000rpm	80.25"	33.75"	28.25"	6,600 lbs
1	Mori Seiki NVX7000: Spindle Speed = 6000rpm	60.00"	30.00"	26.00"	4,400 lbs
1	OKK MCV-630: Spindle Speed = 3500rpm	49.00"	25.00"	25.00"	3,300 lbs
1	Hurco VM30i: Spindle Speed = 10,000rpm 4th AXIS	50.00"	20.00"	20.00"	2,500 lbs
1	Hurco VM20: Spindle Speed = 10,000 rpm 4th AXIS	40.00"	20.00"	20.00"	1,200 lbs
2	Hurco VM20: Spindle Speed = 10,000 rpm	40.00"	20.00"	20.00"	1,200 lbs
1	3-axis NC Prototrak DPM Bed Mills	40.00"	20.00"	20.00"	

6 AXIS CNC

Qty	MACHINE	X TRAVEL	Y TRAVEL	Z TRAVEL	TABLE LOAD
1	DMG Mori DMU125P w/Right Angle Head	48.00"	48.00"	48.00"	6,500 lbs
1	DMG Mori DMC125FD w/Pallet Changer	48.00"	48.00"	39.40"	4,400lbs

4 AXIS CNC HORIZONTAL BORING BARS

Qty	MACHINE AND SPINDLE	X TRAVEL	Y TRAVEL	Z TRAVEL	TABLE LOAD
1	TOSHIBA BTD-200QH BAR: Spindle Speed = 5000rpm	59.00"	47.25"	27.50"	8,818 lbs
1	TOSHIBA BTH-130H3 BAR: Spindle Speed = 4000rpm	118.0"	90.50"	59.00"	44,092 lbs

INSPECTION CAPACITY

Qty	MACHINE	X TRAVEL	Y TRAVEL	Z TRAVEL	TABLE LOAD
1	Hexagon Global S Blue 15.22.10 CMM	59.1"	86.6"	39.4"	5,000 lbs
1	Hexagon Global S Blue 15.30.10 CMM	59.1"	118.1"	39.4"	8,000 lbs
1	Hexagon Absolute 7 axis Arm 14' Volume	84.0"	84.0"	84.0"	

SAWING CAPACITY

Qty	MACHINE
1	Daito Seiki CNC Programmable Cutoff Saw Capacity: 13"; 660 lb. load
1	Grob 36" throat Band Saw
1	Grob 18" throat Band Saw

MATERIAL HANDLING

Qty	Type
1	25 Ton Overhead Crane
1	10 Ton Overhead Crane
1	5 Ton Overhead Crane
2	5,000lb Clark Forklifts
1	13,500lb Toyota Forklift
Various	Portable Jib Cranes

SOFTWARE

TYPE	
CAD	SOLIDWORKS
CAM	MASTERCAM, POWERMILL
CAM	VERICUT
ERP	ECI JOBBOSS
QA	UNIPOINT
IT	SENTINEL ONE - VIGILANCE RESPOND

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